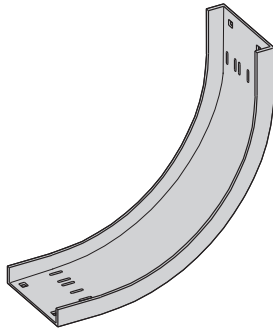
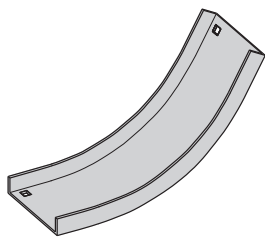
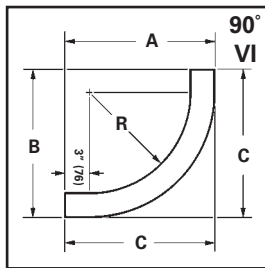


Vertical Inside Bends 90°, 60° (VI)

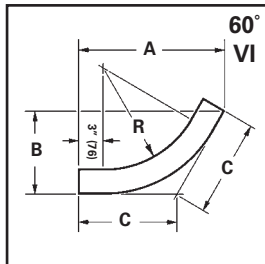
1 splice plate with hardware included.



90° Vertical Inside Bend
Ventilated Vertical Inside Bend



60° Vertical Inside Bend
Non-Ventilated Vertical Inside Bend



Bend Radius R	Tray Width	90° Vertical Inside Bend			
		Dimensions			
in. (mm)	in. (mm)	Catalog No.	A in. (mm)	B in. (mm)	C in. (mm)
12 (305)	3 (76)	(Pre)-03-90VI12	16 ¹ / ₄ (413)	16 ¹ / ₄ (413)	16 ¹ / ₄ (413)
	4 (101)	(Pre)-04-90VI12	16 ³ / ₄ (425)	16 ³ / ₄ (425)	16 ³ / ₄ (425)
	6 (152)	(Pre)-06-90VI12	16 ³ / ₄ (425)	16 ³ / ₄ (425)	16 ³ / ₄ (425)
24 (609)	3 (76)	(Pre)-03-90VI24	28 ¹ / ₄ (718)	28 ¹ / ₄ (718)	28 ¹ / ₄ (718)
	4 (101)	(Pre)-04-90VI24	28 ³ / ₄ (730)	28 ³ / ₄ (730)	28 ³ / ₄ (730)
	6 (152)	(Pre)-06-90VI24	28 ³ / ₄ (730)	28 ³ / ₄ (730)	28 ³ / ₄ (730)
36 (915)	3 (76)	(Pre)-03-90VI36	40 ¹ / ₄ (1024)	40 ¹ / ₄ (1024)	40 ¹ / ₄ (1024)
	4 (101)	(Pre)-04-90VI36	40 ³ / ₄ (1035)	40 ³ / ₄ (1035)	40 ³ / ₄ (1035)
	6 (152)	(Pre)-06-90VI36	40 ³ / ₄ (1035)	40 ³ / ₄ (1035)	40 ³ / ₄ (1035)
48 (1218)	3 (76)	(Pre)-03-90VI48	52 ¹ / ₄ (1327)	52 ¹ / ₄ (1327)	52 ¹ / ₄ (1327)
	4 (101)	(Pre)-04-90VI48	52 ³ / ₄ (1340)	52 ³ / ₄ (1340)	52 ³ / ₄ (1340)
	6 (152)	(Pre)-06-90VI48	52 ³ / ₄ (1340)	52 ³ / ₄ (1340)	52 ³ / ₄ (1340)

60° Vertical Inside Bend					
12 (305)	3 (76)	(Pre)-03-60VI12	16 (406)	9 ¹ / ₄ (235)	10 ⁵ / ₈ (270)
	4 (101)	(Pre)-04-60VI12	16 ¹ / ₂ (419)	9 ¹ / ₂ (241)	11 (280)
	6 (152)	(Pre)-06-60VI12	16 ¹ / ₂ (419)	9 ¹ / ₂ (241)	11 (280)
24 (609)	3 (76)	(Pre)-03-60VI24	26 ¹ / ₂ (673)	15 ¹ / ₄ (387)	17 ⁵ / ₈ (448)
	4 (101)	(Pre)-04-60VI24	26 ⁷ / ₈ (683)	15 ¹ / ₂ (394)	17 ⁷ / ₈ (454)
	6 (152)	(Pre)-06-60VI24	26 ⁷ / ₈ (683)	15 ¹ / ₂ (394)	17 ⁷ / ₈ (454)
36 (915)	3 (76)	(Pre)-03-60VI36	36 ³ / ₄ (933)	21 ¹ / ₄ (540)	24 ¹ / ₂ (622)
	4 (101)	(Pre)-04-60VI36	37 ¹ / ₈ (943)	21 ³ / ₈ (543)	24 ³ / ₄ (629)
	6 (152)	(Pre)-06-60VI36	37 ¹ / ₈ (943)	21 ³ / ₈ (543)	24 ³ / ₄ (629)
48 (1218)	3 (76)	(Pre)-03-60VI48	47 ¹ / ₈ (1197)	27 ¹ / ₈ (689)	31 ³ / ₈ (797)
	4 (101)	(Pre)-04-60VI48	47 ⁵ / ₈ (1210)	27 ¹ / ₂ (699)	31 ³ / ₄ (806)
	6 (152)	(Pre)-06-60VI48	47 ⁵ / ₈ (1210)	27 ¹ / ₂ (699)	31 ³ / ₄ (806)

(Pre) See page E-10 for catalog number prefix.

All dimensions in shaded areas are millimeters unless otherwise specified.