

MAIN OFFICE
INTERNATIONAL TOOL MANUFACTURING
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INTERNATIONAL TOOL MANUFACTURING
675-E-PROGRESS CENTER AVE., LAWRENCEVILLE, GA 30043
(770) 962-5454 - (800) 229-1776 - FAX (770) 962-5869



Jobber Drills - General Purpose - BLACK FINISH M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
200BF0464	1/16"	.0625	1-7/8"	7/8"	12	\$0.64	200BF1964	19/64"	.2969	4-3/8"	3-1/16"	12	\$2.29
200BF0564	5/64"	.0781	2"	1"	12	\$0.64	200BF2064	5/16"	.3125	4-1/2"	3-3/16"	12	\$2.34
200BF0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$0.64	200BF2164	21/64"	.3281	4-5/8"	3-5/16"	6	\$2.65
200BF0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$0.64	200BF2264	11/32"	.3438	4-3/4"	3-7/16"	6	\$3.07
200BF0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$0.64	200BF2364	23/64"	.3594	4-7/8"	3-1/2"	6	\$3.45
200BF0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$0.70	200BF2464	3/8"	.3750	5"	3-5/8"	6	\$3.55
200BF1064	5/32"	.1562	3-1/8"	2"	12	\$0.72	200BF2564	25/64"	.3906	5-1/8"	3-3/4"	6	\$3.84
200BF1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$0.81	200BF2664	13/32"	.4062	5-1/4"	3-7/8"	6	\$3.95
200BF1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$0.89	200BF2764	27/64"	.4219	5-3/8"	3-15/16"	6	\$4.38
200BF1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$1.03	200BF2864	7/16"	.4375	5-1/2"	4-1/16"	6	\$4.69
200BF1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$1.13	200BF2964	29/64"	.4531	5-5/8"	4-3/16"	6	\$5.53
200BF1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$1.32	200BF3064	15/32"	.4688	5-3/4"	4-5/16"	6	\$5.63
200BF1664	1/4"	.2500	4"	2-3/4"	12	\$1.48	200BF3164	31/64"	.4844	5-7/8"	4-3/8"	6	\$5.95
200BF1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$1.86	200BF3264	1/2"	.5000	6"	4-1/2"	6	\$6.05
200BF1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$2.12							

- ◆ Jobber Length
- ◆ 118° Point
- ◆ General Purpose
- ◆ Roll Forged
- ◆ Straight Shank
- ◆ Black Oxide Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Light to Medium Materials

Wire Gauge Drills - General Purpose - BLACK FINISH M2 HSS

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
203HS0001	1	.2280	3-7/8"	2-5/8"	12	\$1.59	203HS0031	31	.1200	2-3/4"	1-5/8"	12	\$0.91
203HS0002	2	.2210	3-7/8"	2-5/8"	12	\$1.59	203HS0032	32	.1160	2-3/4"	1-5/8"	12	\$0.91
203HS0003	3	.2130	3-3/4"	2-1/2"	12	\$1.72	203HS0033	33	.1130	2-5/8"	1-1/2"	12	\$0.91
203HS0004	4	.2090	3-3/4"	2-1/2"	12	\$1.72	203HS0034	34	.1110	2-5/8"	1-1/2"	12	\$0.91
203HS0005	5	.2055	3-3/4"	2-1/2"	12	\$1.72	203HS0035	35	.1100	2-5/8"	1-1/2"	12	\$0.91
203HS0006	6	.2040	3-3/4"	2-1/2"	12	\$1.72	203HS0036	36	.1065	2-1/2"	1-7/16"	12	\$0.91
203HS0007	7	.2010	3-5/8"	2-7/16"	12	\$1.72	203HS0037	37	.1040	2-1/2"	1-7/16"	12	\$0.91
203HS0008	8	.1990	3-5/8"	2-7/16"	12	\$1.72	203HS0038	38	.1015	2-1/2"	1-7/16"	12	\$0.91
203HS0009	9	.1960	3-5/8"	2-7/16"	12	\$1.72	203HS0039	39	.0995	2-3/8"	1-3/8"	12	\$0.91
203HS0010	10	.1935	3-5/8"	2-7/16"	12	\$1.72	203HS0040	40	.0980	2-3/8"	1-3/8"	12	\$0.91
203HS0011	11	.1910	3-1/2"	2-5/16"	12	\$1.63	203HS0041	41	.0960	2-3/8"	1-3/8"	12	\$0.91
203HS0012	12	.1890	3-1/2"	2-5/16"	12	\$1.63	203HS0042	42	.0935	2-1/4"	1-1/4"	12	\$0.91
203HS0013	13	.1850	3-1/2"	2-5/16"	12	\$1.63	203HS0043	43	.0890	2-1/4"	1-1/4"	12	\$0.91
203HS0014	14	.1820	3-3/8"	2-3/16"	12	\$1.63	203HS0044	44	.0860	2-1/8"	1-1/8"	12	\$0.91
203HS0015	15	.1800	3-3/8"	2-3/16"	12	\$1.63	203HS0045	45	.0820	2-1/8"	1-1/8"	12	\$0.91
203HS0016	16	.1770	3-3/8"	2-3/16"	12	\$1.63	203HS0046	46	.0810	2-1/8"	1-1/8"	12	\$0.91
203HS0017	17	.1730	3-3/8"	2-3/16"	12	\$1.63	203HS0047	47	.0785	2"	1"	12	\$0.91
203HS0018	18	.1695	3-1/4"	2-1/8"	12	\$1.63	203HS0048	48	.0760	2"	1"	12	\$0.91
203HS0019	19	.1660	3-1/4"	2-1/8"	12	\$1.63	203HS0049	49	.0730	2"	1"	12	\$0.91
203HS0020	20	.1610	3-1/4"	2-1/8"	12	\$1.46	203HS0050	50	.0700	2"	1"	12	\$0.91
203HS0021	21	.1590	3-1/4"	2-1/8"	12	\$1.46	203HS0051	51	.0670	2"	1"	12	\$0.91
203HS0022	22	.1570	3-1/8"	2"	12	\$1.53	203HS0052	52	.0635	1-7/8"	7/8"	12	\$0.91
203HS0023	23	.1540	3-1/8"	2"	12	\$1.53	203HS0053	53	.0595	1-7/8"	7/8"	12	\$0.91
203HS0024	24	.1520	3-1/8"	2"	12	\$1.09	203HS0054	54	.0550	1-7/8"	7/8"	12	\$0.91
203HS0025	25	.1495	3"	1-7/8"	12	\$1.09	203HS0055	55	.0520	1-7/8"	7/8"	12	\$0.91
203HS0026	26	.1470	3"	1-7/8"	12	\$1.09	203HS0056	56	.0465	1-3/4"	3/4"	12	\$0.91
203HS0027	27	.1440	3"	1-7/8"	12	\$1.09	203HS0057	57	.0430	1-3/4"	3/4"	12	\$0.91
203HS0028	28	.1405	2-7/8"	1-3/4"	12	\$1.09	203HS0058	58	.0420	1-5/8"	11/16"	12	\$0.91
203HS0029	29	.1360	2-7/8"	1-3/4"	12	\$0.91	203HS0059	59	.0410	1-5/8"	11/16"	12	\$0.91
203HS0030	30	.1285	2-3/4"	1-5/8"	12	\$0.91	203HS0060	60	.0400	1-5/8"	11/16"	12	\$0.91

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AVAILABLE:
SIZES 61 → 80
List \$1.75