



INTERNATIONAL TOOL MANUFACTURING
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ITM



**118°
POINT**



Jobber Drills - General Purpose - TWO TONE FINISH M2 HSS

- ◆ Jobber Length
- ◆ 118° Point
- ◆ General Purpose
- ◆ Roll Forged
- ◆ Straight Shank
- ◆ Two Tone Finish
- ◆ M2 HSS

- ➔ Cast Iron
- ➔ Steel
- ➔ Steel Forging
- ➔ Light to Medium Materials

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.
200HS0464	1/16"	.0625	1-7/8"	7/8"	12	\$0.90	200HS1964	19/64"	.2969	4-3/8"	3-1/16"	12
200HS0564	5/64"	.0781	2"	1"	12	\$0.90	200HS2064	5/16"	.3125	4-1/2"	3-3/16"	12
200HS0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$0.90	200HS2164	21/64"	.3281	4-5/8"	3-5/16"	6
200HS0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$0.90	200HS2264	11/32"	.3438	4-3/4"	3-7/16"	6
200HS0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$0.90	200HS2364	23/64"	.3594	4-7/8"	3-1/2"	6
200HS0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$1.00	200HS2464	3/8"	.3750	5"	3-5/8"	6
200HS1064	5/32"	.1562	3-1/8"	2"	12	\$1.04	200HS2564	25/64"	.3906	5-1/8"	3-3/4"	6
200HS1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$1.14	200HS2664	13/32"	.4062	5-1/4"	3-1/8"	6
200HS1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$1.26	200HS2764	27/64"	.4219	5-3/8"	3-15/16"	6
200HS1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$1.46	200HS2864	7/16"	.4375	5-1/2"	4-1/16"	6
200HS1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$1.63	200HS2964	29/64"	.4531	5-5/8"	4-3/16"	6
200HS1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$1.87	200HS3064	15/32"	.4688	5-3/4"	4-5/16"	6
200HS1664	1/4"	.2500	4"	2-3/4"	12	\$2.11	200HS3164	31/64"	.4844	5-7/8"	4-3/8"	6
200HS1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$2.63	200HS3264	1/2"	.5000	6"	4-1/2"	6
200HS1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$3.00						



**118°
POINT**



Ground Flute

Jobber Drills - General Purpose - BRIGHT FINISH M2 HSS

- ◆ Jobber Length
- ◆ 118° Point
- ◆ General Purpose
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Bright Finish
- ◆ M2 HSS

- ➔ Cast Iron
- ➔ Steel
- ➔ Steel Forging
- ➔ Light to Medium Materials

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.
250US0164	1/64"	.0156	3/4"	3/16"	12	\$1.39	250US1764	17/64"	.2656	4-1/8"	2-7/8"	12
250US0264	1/32"	.0312	1-3/8"	1/2"	12	\$1.39	250US1864	9/32"	.2812	4-1/4"	2-15/16"	12
250US0364	3/64"	.0469	1-3/4"	3/4"	12	\$1.39	250US1964	19/64"	.2969	4-3/8"	3-1/16"	12
250US0464	1/16"	.0625	1-7/8"	7/8"	12	\$0.90	250US2064	5/16"	.3125	4-1/2"	3-3/16"	12
250US0564	5/64"	.0781	2"	1"	12	\$0.90	250US2164	21/64"	.3281	4-5/8"	3-5/16"	6
250US0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$0.90	250US2264	11/32"	.3438	4-3/4"	3-7/16"	6
250US0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$0.90	250US2364	23/64"	.3594	4-7/8"	3-1/2"	6
250US0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$0.96	250US2464	3/8"	.3750	5"	3-5/8"	6
250US0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$1.10	250US2564	25/64"	.3906	5-1/8"	3-3/4"	6
250US1064	5/32"	.1562	3-1/8"	2"	12	\$1.33	250US2664	13/32"	.4062	5-1/4"	3-1/8"	6
250US1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$1.60	250US2764	27/64"	.4219	5-3/8"	3-15/16"	6
250US1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$1.83	250US2864	7/16"	.4375	5-1/2"	4-1/16"	6
250US1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$2.06	250US2964	29/64"	.4531	5-5/8"	4-3/16"	6
250US1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$2.25	250US3064	15/32"	.4688	5-3/4"	4-5/16"	6
250US1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$2.70	250US3164	31/64"	.4844	5-7/8"	4-3/8"	6
250US1664	1/4"	.2500	4"	2-3/4"	12	\$3.12	250US3264	1/2"	.5000	6"	4-1/2"	6