



### Jobber Drills - General Purpose - TWO TONE FINISH M2 HSS

- ◆ Jobber Length
- ◆ 118° Point
- ◆ General Purpose
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Two Tone Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Light to Medium Materials

| Part #    | Size   | Dec.  | OAL    | Flute    | Qty. | List   | Part #    | Size   | Dec.  | OAL    | Flute    | Qty. | List    |
|-----------|--------|-------|--------|----------|------|--------|-----------|--------|-------|--------|----------|------|---------|
| 200HS0464 | 1/16"  | .0625 | 1-7/8" | 7/8"     | 12   | \$0.90 | 200HS1964 | 19/64" | .2969 | 4-3/8" | 3-1/16"  | 12   | \$3.23  |
| 200HS0564 | 5/64"  | .0781 | 2"     | 1"       | 12   | \$0.90 | 200HS2064 | 5/16"  | .3125 | 4-1/2" | 3-3/16"  | 12   | \$3.33  |
| 200HS0664 | 3/32"  | .0938 | 2-1/4" | 1-1/4"   | 12   | \$0.90 | 200HS2164 | 21/64" | .3281 | 4-5/8" | 3-5/16"  | 6    | \$3.75  |
| 200HS0764 | 7/64"  | .1094 | 2-5/8" | 1-1/2"   | 12   | \$0.90 | 200HS2264 | 11/32" | .3438 | 4-3/4" | 3-7/16"  | 6    | \$4.27  |
| 200HS0864 | 1/8"   | .1250 | 2-3/4" | 1-5/8"   | 12   | \$0.90 | 200HS2364 | 23/64" | .3594 | 4-7/8" | 3-1/2"   | 6    | \$4.88  |
| 200HS0964 | 9/64"  | .1406 | 2-7/8" | 1-3/4"   | 12   | \$1.00 | 200HS2464 | 3/8"   | .3750 | 5"     | 3-5/8"   | 6    | \$5.53  |
| 200HS1064 | 5/32"  | .1562 | 3-1/8" | 2"       | 12   | \$1.04 | 200HS2564 | 25/64" | .3906 | 5-1/8" | 3-3/4"   | 6    | \$6.00  |
| 200HS1164 | 11/64" | .1719 | 3-1/4" | 2-1/8"   | 12   | \$1.14 | 200HS2664 | 13/32" | .4062 | 5-1/4" | 3-1/8"   | 6    | \$6.16  |
| 200HS1264 | 3/16"  | .1875 | 3-1/2" | 2-5/16"  | 12   | \$1.26 | 200HS2764 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6    | \$6.82  |
| 200HS1364 | 13/64" | .2031 | 3-5/8" | 2-7/16"  | 12   | \$1.46 | 200HS2864 | 7/16"  | .4375 | 5-1/2" | 4-1/16"  | 6    | \$7.30  |
| 200HS1464 | 7/32"  | .2188 | 3-3/4" | 2-1/2"   | 12   | \$1.63 | 200HS2964 | 29/64" | .4531 | 5-5/8" | 4-3/16"  | 6    | \$8.61  |
| 200HS1564 | 15/64" | .2344 | 3-7/8" | 2-5/8"   | 12   | \$1.87 | 200HS3064 | 15/32" | .4688 | 5-3/4" | 4-5/16"  | 6    | \$8.76  |
| 200HS1664 | 1/4"   | .2500 | 4"     | 2-3/4"   | 12   | \$2.11 | 200HS3164 | 31/64" | .4844 | 5-7/8" | 4-3/8"   | 6    | \$9.31  |
| 200HS1764 | 17/64" | .2656 | 4-1/8" | 2-7/8"   | 12   | \$2.63 | 200HS3264 | 1/2"   | .5000 | 6"     | 4-1/2"   | 6    | \$10.51 |
| 200HS1864 | 9/32"  | .2812 | 4-1/4" | 2-15/16" | 12   | \$3.00 |           |        |       |        |          |      |         |



### Jobber Drills - General Purpose 3/8" Shank - TWO TONE FINISH M2 HSS

- ◆ Same as above with 3/8" Shank.

| Part #    | Size   | Dec.  | OAL    | Flute    | Qty. | List   | Part #    | Size   | Dec.  | OAL    | Flute   | Qty. | List    |
|-----------|--------|-------|--------|----------|------|--------|-----------|--------|-------|--------|---------|------|---------|
| 200R82564 | 25/64" | .3906 | 5-1/8" | 3-3/4"   | 6    | \$6.89 | 200R82964 | 29/64" | .4531 | 5-5/8" | 4-3/16" | 6    | \$9.90  |
| 200R82664 | 13/32" | .4062 | 5-1/4" | 3-1/8"   | 6    | \$7.08 | 200R83064 | 15/32" | .4688 | 5-3/4" | 4-5/16" | 6    | \$10.07 |
| 200R82764 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6    | \$7.84 | 200R83164 | 31/64" | .4844 | 5-7/8" | 4-3/8"  | 6    | \$10.70 |
| 200R82864 | 7/16"  | .4375 | 5-1/2" | 4-1/16"  | 6    | \$8.40 | 200R83264 | 1/2"   | .5000 | 6"     | 4-1/2"  | 6    | \$12.08 |



**Ground Flute**

### Jobber Drills - General Purpose - BRITE FINISH M2 HSS

- ◆ Jobber Length
- ◆ 118° Point
- ◆ General Purpose
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Brite Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Light to Medium Materials

| Part #    | Size   | Dec.  | OAL    | Flute   | Qty. | List   | Part #    | Size   | Dec.  | OAL    | Flute    | Qty. | List    |
|-----------|--------|-------|--------|---------|------|--------|-----------|--------|-------|--------|----------|------|---------|
| 250US0164 | 1/64"  | .0156 | 3/4"   | 3/16"   | 12   | \$1.39 | 250US1764 | 17/64" | .2656 | 4-1/8" | 2-7/8"   | 12   | \$3.67  |
| 250US0264 | 1/32"  | .0312 | 1-3/8" | 1/2"    | 12   | \$1.39 | 250US1864 | 9/32"  | .2812 | 4-1/4" | 2-15/16" | 12   | \$3.94  |
| 250US0364 | 3/64"  | .0469 | 1-3/4" | 3/4"    | 12   | \$1.39 | 250US1964 | 19/64" | .2969 | 4-3/8" | 3-1/16"  | 12   | \$4.45  |
| 250US0464 | 1/16"  | .0625 | 1-7/8" | 7/8"    | 12   | \$0.90 | 250US2064 | 5/16"  | .3125 | 4-1/2" | 3-3/16"  | 12   | \$5.45  |
| 250US0564 | 5/64"  | .0781 | 2"     | 1"      | 12   | \$0.90 | 250US2164 | 21/64" | .3281 | 4-5/8" | 3-5/16"  | 6    | \$5.73  |
| 250US0664 | 3/32"  | .0938 | 2-1/4" | 1-1/4"  | 12   | \$0.90 | 250US2264 | 11/32" | .3438 | 4-3/4" | 3-7/16"  | 6    | \$6.23  |
| 250US0764 | 7/64"  | .1094 | 2-5/8" | 1-1/2"  | 12   | \$0.90 | 250US2364 | 23/64" | .3594 | 4-7/8" | 3-1/2"   | 6    | \$7.15  |
| 250US0864 | 1/8"   | .1250 | 2-3/4" | 1-5/8"  | 12   | \$0.96 | 250US2464 | 3/8"   | .3750 | 5"     | 3-5/8"   | 6    | \$7.65  |
| 250US0964 | 9/64"  | .1406 | 2-7/8" | 1-3/4"  | 12   | \$1.10 | 250US2564 | 25/64" | .3906 | 5-1/8" | 3-3/4"   | 6    | \$9.44  |
| 250US1064 | 5/32"  | .1562 | 3-1/8" | 2"      | 12   | \$1.33 | 250US2664 | 13/32" | .4062 | 5-1/4" | 3-1/8"   | 6    | \$10.08 |
| 250US1164 | 11/64" | .1719 | 3-1/4" | 2-1/8"  | 12   | \$1.60 | 250US2764 | 27/64" | .4219 | 5-3/8" | 3-15/16" | 6    | \$10.73 |
| 250US1264 | 3/16"  | .1875 | 3-1/2" | 2-5/16" | 12   | \$1.83 | 250US2864 | 7/16"  | .4375 | 5-1/2" | 4-1/16"  | 6    | \$11.14 |
| 250US1364 | 13/64" | .2031 | 3-5/8" | 2-7/16" | 12   | \$2.06 | 250US2964 | 29/64" | .4531 | 5-5/8" | 4-3/16"  | 6    | \$11.84 |
| 250US1464 | 7/32"  | .2188 | 3-3/4" | 2-1/2"  | 12   | \$2.25 | 250US3064 | 15/32" | .4688 | 5-3/4" | 4-5/16"  | 6    | \$13.81 |
| 250US1564 | 15/64" | .2344 | 3-7/8" | 2-5/8"  | 12   | \$2.70 | 250US3164 | 31/64" | .4844 | 5-7/8" | 4-3/8"   | 6    | \$14.25 |
| 250US1664 | 1/4"   | .2500 | 4"     | 2-3/4"  | 12   | \$3.12 | 250US3264 | 1/2"   | .5000 | 6"     | 4-1/2"   | 6    | \$15.58 |