



INTERNATIONAL TOOL MANUFACTURING
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Jobber Drills - HEAVY DUTY - BLACK OXIDE FINISH M2 HSS

- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black Oxide Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Light Gauge Stainless Steel

**BLACK
Oxide**

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.
206SP0464	1/16"	.0625	1-7/8"	7/8"	12	\$1.06	206SP1964	19/64"	.2969	4-3/8"	3-1/16"	12
206SP0564	5/64"	.0781	2"	1"	12	\$1.06	206SP2064	5/16"	.3125	4-1/2"	3-3/16"	12
206SP0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$1.06	206SP2164	21/64"	.3281	4-5/8"	3-5/16"	6
206SP0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$1.06	206SP2264	11/32"	.3438	4-3/4"	3-7/16"	6
206SP0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$1.18	206SP2364	23/64"	.3594	4-7/8"	3-1/2"	6
206SP0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$1.26	206SP2464	3/8"	.3750	5"	3-5/8"	6
206SP1064	5/32"	.1562	3-1/8"	2"	12	\$1.32	206SP2564	25/64"	.3906	5-1/8"	3-3/4"	6
206SP1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$1.49	206SP2664	13/32"	.4062	5-1/4"	3-7/8"	6
206SP1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$1.61	206SP2764	27/64"	.4219	5-3/8"	3-15/16"	6
206SP1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$1.92	206SP2864	7/16"	.4375	5-1/2"	4-1/16"	6
206SP1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$1.95	206SP2964	29/64"	.4531	5-5/8"	4-3/16"	6
206SP1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$2.24	206SP3064	15/32"	.4688	5-3/4"	4-5/16"	6
206SP1664	1/4"	.2500	4"	2-3/4"	12	\$2.55	206SP3164	31/64"	.4844	5-7/8"	4-3/8"	6
206SP1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$3.21	206SP3264	1/2"	.5000	6"	4-1/2"	6
206SP1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$3.49						

Wire Gauge Drills - HEAVY DUTY - BLACK OXIDE FINISH M2 HSS

- ◆ Wire Gauge
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ Black Oxide Finish
- ◆ M2 HSS

- Cast Iron
- Steel
- Steel Forging
- Light Gauge Stainless Steel

Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.
207SP0001	1	.2280	3-7/8"	2-5/8"	12	\$2.21	207SP0031	31	.1200	2-3/4"	1-5/8"	12
207SP0002	2	.2210	3-7/8"	2-5/8"	12	\$2.21	207SP0032	32	.1160	2-3/4"	1-5/8"	12
207SP0003	3	.2130	3-3/4"	2-1/2"	12	\$2.21	207SP0033	33	.1130	2-5/8"	1-1/2"	12
207SP0004	4	.2090	3-3/4"	2-1/2"	12	\$2.21	207SP0034	34	.1110	2-5/8"	1-1/2"	12
207SP0005	5	.2055	3-3/4"	2-1/2"	12	\$2.21	207SP0035	35	.1100	2-5/8"	1-1/2"	12
207SP0006	6	.2040	3-3/4"	2-1/2"	12	\$2.21	207SP0036	36	.1065	2-1/2"	1-7/16"	12
207SP0007	7	.2010	3-5/8"	2-7/16"	12	\$2.05	207SP0037	37	.1040	2-1/2"	1-7/16"	12
207SP0008	8	.1990	3-5/8"	2-7/16"	12	\$2.05	207SP0038	38	.1015	2-1/2"	1-7/16"	12
207SP0009	9	.1960	3-5/8"	2-7/16"	12	\$2.05	207SP0039	39	.0995	2-3/8"	1-3/8"	12
207SP0010	10	.1935	3-5/8"	2-7/16"	12	\$2.05	207SP0040	40	.0980	2-3/8"	1-3/8"	12
207SP0011	11	.1910	3-1/2"	2-5/16"	12	\$2.05	207SP0041	41	.0960	2-3/8"	1-3/8"	12
207SP0012	12	.1890	3-1/2"	2-5/16"	12	\$2.05	207SP0042	42	.0935	2-1/4"	1-1/4"	12
207SP0013	13	.1850	3-1/2"	2-5/16"	12	\$1.75	207SP0043	43	.0890	2-1/4"	1-1/4"	12
207SP0014	14	.1820	3-3/8"	2-3/16"	12	\$1.75	207SP0044	44	.0860	2-1/8"	1-1/8"	12
207SP0015	15	.1800	3-3/8"	2-3/16"	12	\$1.75	207SP0045	45	.0820	2-1/8"	1-1/8"	12
207SP0016	16	.1770	3-3/8"	2-3/16"	12	\$1.75	207SP0046	46	.0810	2-1/8"	1-1/8"	12
207SP0017	17	.1730	3-3/8"	2-3/16"	12	\$1.75	207SP0047	47	.0785	2"	1"	12
207SP0018	18	.1695	3-1/4"	2-1/8"	12	\$1.75	207SP0048	48	.0760	2"	1"	12
207SP0019	19	.1660	3-1/4"	2-1/8"	12	\$1.75	207SP0049	49	.0730	2"	1"	12
207SP0020	20	.1610	3-1/4"	2-1/8"	12	\$1.75	207SP0050	50	.0700	2"	1"	12
207SP0021	21	.1590	3-1/4"	2-1/8"	12	\$1.75	207SP0051	51	.0670	2"	1"	12
207SP0022	22	.1570	3-1/8"	2"	12	\$1.75	207SP0052	52	.0635	1-7/8"	7/8"	12
207SP0023	23	.1540	3-1/8"	2"	12	\$1.40	207SP0053	53	.0595	1-7/8"	7/8"	12
207SP0024	24	.1520	3-1/8"	2"	12	\$1.40	207SP0054	54	.0550	1-7/8"	7/8"	12
207SP0025	25	.1495	3"	1-7/8"	12	\$1.40	207SP0055	55	.0520	1-7/8"	7/8"	12
207SP0026	26	.1470	3"	1-7/8"	12	\$1.40	207SP0056	56	.0465	1-3/4"	3/4"	12
207SP0027	27	.1440	3"	1-7/8"	12	\$1.40	207SP0057	57	.0430	1-3/4"	3/4"	12
207SP0028	28	.1405	2-7/8"	1-3/4"	12	\$1.40	207SP0058	58	.0420	1-5/8"	11/16"	12
207SP0029	29	.1360	2-7/8"	1-3/4"	12	\$1.40	207SP0059	59	.0410	1-5/8"	11/16"	12
207SP0030	30	.1285	2-3/4"	1-5/8"	12	\$1.40	207SP0060	60	.0400	1-5/8"	11/16"	12



NOTE:
SIZES 40 → 60
HAVE NO
SPLIT POINT.