



INTERNATIONAL TOOL MANUFACTURING

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Titanium Jobber Drills - (TiN) Titanium Nitride Coating

- ◆ Jobber Length
- ◆ 135° Split Point
- ◆ Ground Flute
- ◆ Straight Shank
- ◆ Heavy Duty Web
- ◆ TiN Coating

- Cast Iron
- Steel
- Tool Steel
- Alloys



Part #	Size	Dec.	OAL	Flute	Qty.	List	Part #	Size	Dec.	OAL	Flute	Qty.	List
255SP0464	1/16"	.0625	1-7/8"	7/8"	12	\$2.84	255SP1964	19/64"	.2969	4-3/8"	3-1/16"	12	\$9.74
255SP0564	5/64"	.0781	2"	1"	12	\$2.84	255SP2064	5/16"	.3125	4-1/2"	3-3/16"	12	\$9.92
255SP0664	3/32"	.0938	2-1/4"	1-1/4"	12	\$2.84	255SP2164	21/64"	.3281	4-5/8"	3-5/16"	6	\$10.33
255SP0764	7/64"	.1094	2-5/8"	1-1/2"	12	\$2.84	255SP2264	11/32"	.3438	4-3/4"	3-7/16"	6	\$10.67
255SP0864	1/8"	.1250	2-3/4"	1-5/8"	12	\$2.84	255SP2364	23/64"	.3594	4-7/8"	3-1/2"	6	\$14.55
255SP0964	9/64"	.1406	2-7/8"	1-3/4"	12	\$2.89	255SP2464	3/8"	.3750	5"	3-5/8"	6	\$15.11
255SP1064	5/32"	.1562	3-1/8"	2"	12	\$2.89	255SP2564	25/64"	.3906	5-1/8"	3-3/4"	6	\$18.38
255SP1164	11/64"	.1719	3-1/4"	2-1/8"	12	\$3.11	255SP2664	13/32"	.4062	5-1/4"	3-7/8"	6	\$18.67
255SP1264	3/16"	.1875	3-1/2"	2-5/16"	12	\$3.17	255SP2764	27/64"	.4219	5-3/8"	3-15/16"	6	\$19.38
255SP1364	13/64"	.2031	3-5/8"	2-7/16"	12	\$5.68	255SP2864	7/16"	.4375	5-1/2"	4-1/16"	6	\$20.13
255SP1464	7/32"	.2188	3-3/4"	2-1/2"	12	\$5.95	255SP2964	29/64"	.4531	5-5/8"	4-3/16"	6	\$20.82
255SP1564	15/64"	.2344	3-7/8"	2-5/8"	12	\$6.01	255SP3064	15/32"	.4688	5-3/4"	4-5/16"	6	\$21.41
255SP1664	1/4"	.2500	4"	2-3/4"	12	\$6.05	255SP3164	31/64"	.4844	5-7/8"	4-3/8"	6	\$21.92
255SP1764	17/64"	.2656	4-1/8"	2-7/8"	12	\$9.06	255SP3264	1/2"	.5000	6"	4-1/2"	6	\$22.17
255SP1864	9/32"	.2812	4-1/4"	2-15/16"	12	\$9.20							

Made In



- ◆ Heavy Duty Spur
- ◆ M42 Super Cobalt
- ◆ High Red Hot Hardness
- ◆ Double End
- ◆ Gold Finish



Spotweld - Double End - M42 COBALT

Part #	Size	Frac.	OAL	Qty.	List
219DE0065	6.5 mm	1/4"	3-5/8"	5	\$32.04
219DE0080	8.0 mm	5/16"	3-5/8"	5	\$41.77
219DE0100	10.0 mm	3/8"	3-5/8"	5	\$62.46



Double End - M42 COBALT

Part #	Size	Dec.	OAL	Flute	Qty.	List
211CO0864	1/8"	.1250	2"	1/2"	12	\$5.35
211CO0030	#30	.1285	2"	1/2"	12	\$5.35



Double End - M2 HSS BRIGHT

Part #	Size	Dec.	OAL	Flute	Qty.	List
211DE0764	7/64"	.1094	1-7/8"	1/2"	12	\$1.22
211DE0864	1/8"	.1250	2"	1/2"	12	\$1.31
211DE0964	9/64"	.1406	2"	1/2"	12	\$1.42
211DE1064	5/32"	.1562	2-1/16"	1/2"	12	\$1.58
211DE1264	3/16"	.1875	2-3/16"	1/2"	12	\$2.17
211DE1464	7/32"	.2188	2-3/8"	1/2"	12	\$3.13
211DE1664	1/4"	.2500	2-1/2"	1/2"	12	\$3.43
211DE0030	#30	.1285	2"	1/2"	12	\$1.38



Double End - M2 HSS BLACK

Part #	Size	Dec.	OAL	Flute	Qty.	List
211DE0864-B	1/8"	.1250	2"	1/2"	12	\$1.35
211DE0030-B	#30	.1285	2"	1/2"	12	\$1.42

- ◆ Heavy Duty
- ◆ 135° Split Point
- ◆ M2 HSS
- ◆ Bright and Black Finish

- Sheet Metal
- Automotive

