

Combo Drill Taps - HSS

Part #	Thread Size	Drill Size	Thread Length	OAL
266TD0632	6-32	0.1095	11/16"	2"
266TD0832	8-32	0.1360	3/4"	2-1/8"
266TD0836	8-36	0.1360	3/4"	2-1/8"
266TD1024	10-24	0.1520	7/8"	2-3/8"
266TD1032	10-32	0.1520	7/8"	2-3/8"
266TD1224	12-24	0.1770	15/16"	2-3/8"
267TD1420	1/4"-20	0.2010	15/16"	2-1/2"
267TD1428	1/4"-28	0.2010	15/16"	2-1/2"
267TD5618	5/16"-18	0.2570	1-1/8"	3"
267TD3816	3/8"-16	0.3125	1-1/4"	3-1/2"
267TD3824	3/8"-24	0.3125	1-1/4"	3-1/2"
267TD7614	7/16"-14	0.3680	1-7/16"	3-7/8"
267TD1213	1/2"-13	0.4250	1-21/32"	4-1/4"



- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty

Drill and Tap holes in one operation, saving a complete set-up!

**SOLD INDIVIDUALLY
IN PLASTIC BOXES**

Spiral Point (Gun) Taps - HSS

Part #	Size	No. Of Flutes	OAL	Thread Length	Drill Size	List
265SP0632	6-32	2	2"	11/16"	35	
265SP0832	8-32	2	2-1/8"	3/4"	29	
265SP1024	10-24	2	2-3/8"	7/8"	25	
265SP1032	10-32	2	2-3/8"	7/8"	25	
265SP1224	12-24	2	2-3/8"	15/16"	16	
265SP1420	1/4"-20	2	2-1/2"	1"	7	
265SP1428	1/4"-28	2	2-1/2"	1"	7	
265SP5618	5/16"-18	2	2-23/32"	1-1/8"	F	
265SP3816	3/8"-16	3	2-15/16"	1-1/4"	5/16"	
265SP1312	1/2"-13	3	3-3/8"	1-21/32"	27/64"	



- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty

Spiral Point Taps are ideal for machine tapping through holes or blind holes with adequate bottom clearance.



**Sold
5/Pack**

Spiral Point (Gun) Taps - HSS Made in USA

Part #	Size	No. Of Flutes	OAL	Thread Length	Drill Size
GUN-0632	6-32	2	2"	11/16"	35
GUN-0832	8-32	2	2-1/8"	3/4"	29
GUN-1024	10-24	2	2-3/8"	7/8"	25
GUN-1032	10-32	2	2-3/8"	7/8"	25
GUN-1224	12-24	2	2-3/8"	15/16"	16
GUN-1420	1/4"-20	2	2-1/2"	1"	7
GUN-1428	1/4"-28	2	2-1/2"	1"	7
GUN-5618	5/16"-18	2	2-23/32"	1-1/8"	F
GUN-3816	3/8"-16	3	2-15/16"	1-1/4"	5/16"
GUN-1312	1/2"-13	3	3-3/8"	1-21/32"	27/64"
GUN-3410	3/4"-10	3	3-3/8"	1-21/32"	27/64"



- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty



Made In



**Sold
5/Pack**