



INTERNATIONAL TOOL MANUFACTURING
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- ◆ National Pipe Tap
- ◆ High Speed Steel
- ◆ Ground Thread
- ◆ Heavy Duty



**SOLD INDIVIDUALLY
IN PLASTIC BOXES**

(HSS) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length
265TP0464	1/16"	27	4	2-1/8"	11/16"
265TP0864	1/8"	27	4	2-1/8"	3/4"
265TP1664	1/4"	18	4	2-7/16"	1-1/16"
265TP2464	3/8"	18	4	2-9/16"	1-1/16"
265TP3264	1/2"	14	4	3-1/8"	1-3/8"
265TP4864	3/4"	14	5	3-1/4"	1-3/8"
265TP6464	1"	11.5	5	3-3/4"	1-3/4"
265TP8064	1-1/4"	11.5	5	4"	1-3/4"
265TP9664	1-1/2"	11.5	7	4-1/4"	1-3/4"
265TP9964	2"	11.5	7	4-1/2"	1-3/4"

- ◆ National Pipe Tap
- ◆ Carbon Steel
- ◆ Ground Thread
- ◆ General Purpose



**SOLD INDIVIDUALLY
IN PLASTIC BOXES**

(Carbon Steel) NPT Taper Pipe Taps

Part #	Size	Threads Per Inch NPT Only	No. Of Flutes	OAL	Thread Length
NPT0464	1/16"	27	4	2-1/8"	11/16"
NPT0864	1/8"	27	4	2-1/8"	3/4"
NPT1664	1/4"	18	4	2-7/16"	1-1/16"
NPT2464	3/8"	18	4	2-9/16"	1-1/16"
NPT3264	1/2"	14	4	3-1/8"	1-3/8"
NPT4864	3/4"	14	5	3-1/4"	1-3/8"
NPT6464	1"	11.5"	5	3-3/4"	1-3/4"
NPT8864	1-1/4"	11.5"	5	4"	1-3/4"
NPT9664	1-1/2"	11.5"	7	4-1/4"	1-3/4"
NPT9964	2"	11.5"	7	4-1/2"	1-3/4"

T-Handle Tap Wrench

Part #	O.D. Size
271TT0001	#0 - 1/4"
271TT0002	#10 - 1/2"



Tap Reamer Wrench

Part #	O.D. Size	Size
270TW0000	#0-1/4"	TW0
270TW0004	#0-3/8"	TW4
270TW0005	#7-1/2"	TW5
270TW0006	#7-3/4"	TW6
270TW0007	1/4" → 1-1/8"	TW7



NPT TAP-DRILL CHART



DRILL THIS SIZE HOLE			TO TAP FOR THIS BOLT OR SCREW
DECIMAL INCHES	DRILL SIZE	NEAREST FRACTION	
.3390"	Ltr. R	none	1/8-27 NPT
.4375"	7/16"	7/16"	1/4-18 NPT
.5781"	37/64"	37/64"	3/8- 8 NPT
.7031"	45/64"	45/64"	1/2-14 NPT
.9219"	59/64"	59/64"	3/4-14 NPT
1.1562"	1-5/32"	1-5/32"	1 - 11-1/2 NPT
1.5000"	1-1/2"	1-1/2"	1-1/4 - 11-1/2 NPT
1.7344"	1-47/64"	1-47/64"	1-1/2 - 11-1/2 NPT
2.2188"	2-3/16"	2-3/16"	2 - 11-1/2 NPT



Wrenches will accommodate all HSS
& Carbon Hand Taps within O.D. size.
O.D. Size = Actual Tap Size (machine screw thread).