

MAIN OFFICE
INTERNATIONAL TOOL MANUFACTURING
71-08 51ST. AVENUE, WOODSIDE, NY 11377
(718) 446-0711 - (800) 247-5696 - FAX (718) 899-6553



INTERNATIONAL TOOL MANUFACTURING
675-E-PROGRESS CENTER AVE., LAWRENCEVILLE, GA 30043
(770) 962-5454 - (800) 229-1776 - FAX (770) 962-5869



Pilot Drill - A-TAPER FOR EXTENSION

Part #	Size	List
721PD0385	3/8" X 5" A-TAPER	\$11.63

Ejector Key

Part #	Size	List
722EJ0001	EJECTOR KEY	\$8.55



Carbide Core Bit - 4" OAL / TAPER

Part #	Size	# Teeth	List
719CB0040	1-1/2"	6	\$110.02
719CB0050	2"	6	\$130.82
719CB0065	2-1/2"	9	\$141.81
719CB0080	3" (3-1/8")	9	\$185.52
719CB0090	3-1/2"	9	\$209.28
719CB0100	4"	9	\$269.64
719CB0125	5"	12	\$377.60

These Heavy Duty Rotary Hammer Core Bits are used with either Spline or SDS-MAX electric rotary hammer machines. The special alloy steel body and Tungsten Carbide withstand continuous hammering. A pilot drill bit and extension are required.



INSTRUCTIONS

- 1 Wipe off oil or lubricant from the taper of the extension and the inner taper of the core bit.
- 2 Insert the pilot drill into the drive extension first.
- 3 Insert the drive extension into the core bit.
- 4 Start drilling hole until the core bit is 3/8" deep.
- 5 Use the ejector key to push out the pilot drill.
- 6 Continue drilling the hole until the material being drilled fills the core bit interior. Approximately 3-1/2" deep.
- 7 Break the drilled material inside the core bit with a chisel (if necessary.)
- 8 Return to Step 6 until desired hole depth is achieved.



TAPER



Extensions

SPLINE DRIVE

Part #	Size	Shank	List
720SP0008	8"	SPLINE	\$73.60
720SP0018	18"	SPLINE	\$90.58

SDS - MAX®

Part #	Size	Shank	List
720MAX008	8"	SDS-MAX	\$72.58
720MAX018	18"	SDS-MAX	\$88.69



Notice: Core Bit drilling without the use of a pilot drill bit causes excessive pressure on the taper shank system. This can result in breakage to the extension at the tapered end, especially between the two slots. Such jagged breaks are not considered defective and may not be covered under warranty.