



INTERNATIONAL TOOL MANUFACTURING  
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## Pilot Drill - A-TAPER FOR EXTENSION

Part #	Size	List
721PD0385	3/8" X 6" A-TAPER	\$11.63

## Ejector Key

Part #	Description	List
722EJ0001	EJECTOR KEY	\$9.39



## Carbide Core Bit - 4" OAL / TAPER

Part #	Size	# Teeth	List
719CB0040	1-1/2"	6	\$115.52
719CB0050	2"	6	\$137.36
719CB0065	2-1/2"	9	\$148.90
719CB0080	3" (3-1/8")	9	\$194.80
719CB0090	3-1/2" (3-9/16")	9	\$219.75
719CB0100	4"	9	\$283.12
719CB0125	5"	12	\$377.60

All 3-1/2" Diameter Core Bits Are Now 3-9/16"

These Heavy Duty Rotary Hammer Core Bits are used with either Spline or SDS-MAX electric rotary hammer machines. The special alloy steel body and Tungsten Carbide withstand continuous hammering. A pilot drill bit and extension are required.

## INSTRUCTIONS

- 1 Wipe off oil or lubricant from the taper of the extension and the inner taper of the core bit.
- 2 Insert the pilot drill into the drive extension first.
- 3 Insert the drive extension into the core bit.
- 4 Start drilling hole until the core bit is 3/8" deep.
- 5 Use the ejector key to push out the pilot drill.
- 6 Continue drilling the hole until the material being drilled fills the core bit interior. Approximately 3-1/2" deep.
- 7 Break the drilled material inside the core bit with a chisel (if necessary.)
- 8 Return to Step 6 until desired hole depth is achieved.



TAPER



## Extensions



### SPLINE DRIVE

Part #	Size	Shank	List
720SP0008	8"	SPLINE	\$73.60
720SP0018	18"	SPLINE	\$90.58



### SDS - MAX®

Part #	Size	Shank	List
720MAX008	8"	SDS-MAX	\$76.21
720MAX018	18"	SDS-MAX	\$93.12



Notice: Core Bit drilling without the use of a pilot drill bit causes excessive pressure on the taper shank system. This *can* result in breakage to the extension at the tapered end, especially between the two slots. Such jagged breaks are not considered defective and *may* not be covered under warranty.