



STEP DRILLS

Step drills are ideal for drilling repetitive holes by electrical contractors, sheet metal workers, and auto mechanics. HSS drills are made of high speed steel with double fluted ground cutting edge for long life. Morse also carries TiN coated drills to reduce friction, allowing the bits to last up to six times longer than HSS drills. One per box.

APPLICATIONS

- ▼ Steel
- ▼ Copper
- ▼ Brass
- ▼ Aluminum
- ▼ Plexiglass
- ▼ Sheet metal
- ▼ PVC
- ▼ Plasterboard
- ▼ Hole enlarging

BENEFITS

- ▼ Reduce secondary operations with trailing flute that automatically deburs holes
- ▼ Increase accuracy when drilling with 3 flats on shank for secure fastening in drill
- ▼ Faster penetration than standard points with split point tip for self starting drills
- ▼ Re-sharpenable cutting edges allows for longer tool life

DESCRIPTION	MODEL #	COMPUTER #	SHANK INCHES	POINT TYPE
1/8" - 1/2" by 32nds	ESD01	124003	1/4"	Self-Starting
3/16" - 1/2" by 16ths	ESD02	124010	1/4"	Self-Starting
3/16" - 7/8" by 16ths	ESD03	124027	3/8"	Self-Starting
1/4" - 3/4" by 16ths	ESD04	124034	3/8"	Self-Starting
1/4" - 1 1/8" by 16ths	ESD05	124041	3/8"	Self-Starting
1/8" - 3/8" by 16ths	ESD06	124058	1/4"	Self-Starting
1/8" - 1/2" by 16ths	ESD07	124065	1/4"	Self-Starting
9/16" - 1" by 16ths	ESD08	124072	3/8"	Hole Enlarging 1/2" or larger Pilot Holes
3/4" - 1 3/8" by 16ths	ESD09	124089	1/2"	Hole Enlarging 3/4" or larger Pilot Holes
1/4" - 7/8" by 16ths	ESD10	124096	3/8"	Self-Starting
1/4" - 1 3/8" by 8ths	ESD11	124102	3/8"	Self-Starting
TiN Coated Step Drills				
1/4" - 1/2" by 32nds	ESD01TIN	124119	1/4"	Self-Starting
3/16" - 1/2" by 16ths	ESD02TIN	124126	1/4"	Self-Starting
3/16" - 7/8" by 16ths	ESD03TIN	124133	3/8"	Self-Starting
1/4" - 3/4" by 16ths	ESD04TIN	124140	3/8"	Self-Starting

STEP DRILL KIT

ESDKIT01 / 124201

This kit offers 4 of the most popular step drill sizes for electrical, automotive and sheet metal applications.

Kit contains: ESD01, ESD03, ESD04, ESD05

