

BI-METAL HACK SAW BLADES

Provide longest life when cutting tougher materials. High speed steel cutting edges are hardened to Rc 65-67 to resist heat and wear. Flexible backers resist shattering, resulting in safer, longer lasting blades. Vacuum heat treating creates harder edge for faster, easier cutting.

NEW! BI-METAL TRIPLE TOOTH™ HACK SAW BLADE

Utilize maximum cutting efficiency with three teeth sizes. Lead off with 32tpi, move to 24tpi for more aggressive strokes and complete the stroke with 18tpi. Or isolate the blade to use only one section.



Cut wood, plastic or any machinable metal, including conduit, stainless steel tubing, angle iron, copper tubing, structural materials and more.

Length X Width X Thickness		Teeth Per Inch	100/Tube		10/Tube		2/Card 5/Standard Pack	
Inches	mm		Product	Comp #	Product	Comp #	Product	Comp #
12 X 1/2 X .025	300 X 12.7 X .6	18/24/32	HHB12182432T100	302340	HHB12182432T10	302333	HHCB12182432-2	304092

STANDARD BI-METAL HACK SAW BLADE

Cut wood, plastic or any machinable metal, including conduit, stainless steel tubing, angle iron, copper tubing, structural materials and more.



Length X Width X Thickness		Teeth Per Inch	100/Box		100/Tube		10/Tube		2/Card 5/Standard Pack	
Inches	mm		Product	Comp #	Product	Comp #	Product	Comp #	Product	Comp #
10 X 1/2 X .025	250 X 12.7 X .6	18	HHB1018	360180			HHB1018T10	300186	HHCB1018-2	304009
10 X 1/2 X .025	250 X 12.7 X .6	24	HHB1024	360241			HHB1024T10	300247	HHCB1024-2	304016
10 X 1/2 X .025	250 X 12.7 X .6	32	HHB1032	360326			HHB1032T10	300322	HHCB1032-2	304023
12 X 1/2 X .025	300 X 12.7 X .6	14	HHB1214	362146	HHB1214T100	300100	HHB1214T10	302142	HHCB1214-2	304030
12 X 1/2 X .025	300 X 12.7 X .6	18	HHB1218	362184	HHB1218T100	300117	HHB1218T10	302180	HHCB1218-2	304047
12 X 1/2 X .025	300 X 12.7 X .6	24	HHB1224	362245	HHB1224T100	300124	HHB1224T10	302241	HHCB1224-2	304054
12 X 1/2 X .025	300 X 12.7 X .6	32	HHB1232	362320	HHB1232T100	300131	HHB1232T10	302326	HHCB1232-2	304108
Variable Pitch										
12 X 1/2 X .025	300 X 12.7 X .6	14/18	HHB121418	362153	HHB121418T100	300148	HHB121418T10	302159	HHCB121418-2	304061
12 X 1/2 X .025	300 X 12.7 X .6	20/24	HHB122024	362160	HHB122024T100	300155	HHB122024T10	302166	HHCB122024-2	304078
12 X 1/2 X .025	300 X 12.7 X .6	26/32	HHB122632	362177	HHB122632T100	300162	HHB122632T10	302173	HHCB122632-2	304085

HIGH SPEED MOLYBDENUM HACK SAW BLADES

Flexible high speed steel blades with unhardened center to make them virtually shatterproof. Induction hardened tooth edge and back edge.

Cut wood, plastic or any machinable metal, including conduit, stainless steel tubing, angle iron, copper tubing, structural materials and more.



Length X Width X Thickness		Teeth Per Inch	100/Box		2/Card-5/Standard Pack	
Inches	mm		Product #	Computer #	Product #	Computer #
10 X 1/2 X .025	250 X 12.7 X .6	18	HHRM1018	340182	HHCM1018-2	304306
10 X 1/2 X .025	250 X 12.7 X .6	24	HHRM1024	340243	HHCM1024-2	304313
10 X 1/2 X .025	250 X 12.7 X .6	32	HHRM1032	340328	HHCM1032-2	304320
12 X 1/2 X .025	300 X 12.7 X .6	14	HHRM1214	342148	HHCM1214-2	304337
12 X 1/2 X .025	300 X 12.7 X .6	18	HHRM1218	342186	HHCM1218-2	304344
12 X 1/2 X .025	300 X 12.7 X .6	24	HHRM1224	342247	HHCM1224-2	304351
12 X 1/2 X .025	300 X 12.7 X .6	32	HHRM1232	342322	HHCM1232-2	304368

