

KNOCKOUT SETS AND INDIVIDUAL PARTS



HOLE SIZE			SLUG-BUSTER®		STANDARD ROUND				
CONDUIT SIZE	ACTUAL SIZE		SET	PUNCH	SET	PUNCH	DIE	MANUAL DRAW STUD	HYDRAULIC DRAW STUD
1/2"	0.89"	22.5 mm	K2BB-1/2	K2P-1/2	K3BB-1/2	K3P-1/2	KD-1/2	DSBB-7/16	DSH-7/16, DSH-S7/16
3/4"	1.12"	28.3 mm	K2BB-3/4	K2P-3/4	K3BB-3/4	K3P-3/4	KD-3/4	DSBB-3/4	DSH-3/4, DSH-S3/4
–	–	30.5 mm	K2BBM-0305	K2PM-0305	–	–	KDM-0305		
1"	1.36"	34.6 mm	K2BB-1	K2P-1	K3BB-1	K3P-1	KD-1		
1-1/4"	1.70"	43.2 mm	K2BB-1-1/4	K2P-1-1/4	K3BB-1-1/4	K3P-1-1/4	KD-1-1/4		
1-1/2"	1.95"	49.6 mm	K2BB-1-1/2	K2P-1-1/2	K3BB-1-1/2	K3P-1-1/2	KD-1-1/2		
2"	2.42"	61.5 mm	K2BB-2	K2P-2	K3BB-2	K3P-2	KD-2	DSBB-1-1/8 and 3036AVBB	DSH-1-1/8
2-1/2"	2.91"	74.0 mm	–	–	K3BB-2-1/2	K3P-2-1/2	KD-2-1/2		
3"	3.54"	89.9 mm	–	–	K3BB-3	K3P-3	KD-3		
3-1/2"	4.04"	102.7 mm	–	–	K3BB-3-1/2	K3P-3-1/2	KD-3-1/2	DSBB-1-1/8, 3037AV, and 3036AVBB	
4"	4.54"	115.4 mm	–	–	K3BB-4	K3P-4	KD-4		

CATALOG NUMBER KEY

Part Type

K2 = Slug-Buster® Punch

K3 = Standard Round Punch

KD = Knockout Die

DS = Draw Stud

Tool Usage

BB = Manual Ball Bearing

H = Hydraulic

Size Type

Default = Conduit (in)

M = Metric (mm)